

# VITACARE PHARMA LLC

**VC Code #** VC4117

**Product:** Osteo Plus Caplets

**Description:** White to off-white powder in caramel film coated oval  
Caplet with Imprint "AMS" & "Osteo +"

Batch Size: 100,000

**Size & Shape:** 0.375" x 0.875" oval with Imprint

**Run Weight:** 1760 mg (range 1672 - 1848 mg)

**Final Weight:** 1810 mg (range 1720 - 1900 mg)

**Hardness:** 20 Kp (range 12 - 40 Kp)

**Thickness:** 0.330" (range 0.315" - 0.345")

**Coating:** Film Coated - Caramel

**Disintegration:** < 45 min. in water with disks

**Packaging:** Bulk - 9,000 Caplets/Box or 16.00 Kg Net/Box

Bottle - 96's

**Revision:** 00.01

**Effective Date:** 04/30/24

#	Ingredients per Caplet:	VC RM #	Label Claim	Units	Overage %	Adj. Assay (%)	Actual (mg)	% Formula
1	Ascorbic Acid (Vitamin C) DC 97%	41120	30.000	mg	10.00	88.17	34.03	1.93%
2	Manganese Sulfate Monohydrate (Mn - 32%)	41297	1.000	mg	10.00	29.08	3.44	0.20%
3	<b>Glucosamine HCl - Allergen (40 Mesh)</b>	41388	750.000	mg	0.00	100.00	750.00	42.61%
4	Chondroitin Sulfate Sodium (90%) - Bovine (Food Grade)	41103	200.000	mg	0.00	90.00	222.22	12.63%
5	MSM (Methylsulfonylmethane) (40 Mesh)	41053	300.000	mg	0.00	100.00	300.00	17.05%
6	Gelatin (Bovine) Powder - Hydrolyzed Collagen	41351	89.000	mg	0.00	100.00	89.00	5.06%
7	Sodium Hyaluronate (HA - 91%)	41393	5.000	mg	0.00	90.00	5.56	0.32%
8	Boswellia ( <i>Boswellia serrata</i> ) (Gum Resin) Ext. 65% SE - Boswellic Acids	41255	50.000	mg	0.00	100.00	50.00	2.84%
9	Sodium Tetraborate (Br - 11%)	41394	1.500	mg	0.00	11.00	13.64	0.77%
10	Cellulose BH 40	31001	188.450	mg	0.00	100.00	188.45	10.71%
11	Stearic Acid	31006	33.000	mg	0.00	100.00	33.00	1.88%
12	Crospovidone	31035	40.670	mg	0.00	100.00	40.67	2.31%
13	SILICON DIOXIDE	31002	20.000	mg	0.00	100.00	20.00	1.14%
14	Magnesium Stearate	31003	10.000	mg	0.00	100.00	10.00	0.57%
	<b>Batch Weight:</b>						<b>1760.00</b>	<b>100.00%</b>
15	Film Coated - Caramel		50.000	mg	0.00	100.00	50.00	
	<b>Final Weight:</b>						<b>1810.00</b>	

**VITACARE PHARMA LLC**

---

---

**VC Prepared By: Manav Shah**

**Title: Quality**

**Date: 03/20/25**

---

---