

Sanitation Standard Operating Procedure

Cryovac - #34

<u>Cleaning Products Used:</u>
FS 386L
FS X-4490
Dawn
Sanitizer Sprayer

<u>Cleaning Equipment Used:</u>
Tube and Valve Brush
Hand Cloth
Nylon Scratch Pad
Steam Hose

<u>Performed By:</u>
Sanitation Team Member

<u>Safety Equipment Used:</u>
Gloves, Boots, Safety Glasses

	<u>Instructions</u>	<u>Illustration</u>
1.	Disconnect level sensor from lid and remove lid.	
2.	Rinse interior/exterior of hopper, hopper lid, and flush rinse water through machine piping and pump.	
3.	Scrub interior/exterior of hopper, lid, framework, panel doors, and conveyor with FS X-4490 and scratch pad until clean. Remove hopper so that the clamp, gasket, and ferrule to be cleaned. Re-assemble when finished.	
4.	Rinse hopper, hopper lid, framework, panel doors, and conveyor.	
5.	Disassemble pump, clean parts with FS X-4490 and nylon scratch pad until clean.	
6.	Cut hole into film and rinse exterior of fill tube.	
7.	Remove fill tube and piping from exit of pump to fill tube and clean according to SSOP 16. Clean Plexi-glass covers with hand rag and dawn ONLY.	
8.	Rinse parts from pump, then reassemble and inspect for cleanliness.	

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<u>Instructions</u>		<u>Illustration</u>
9.	Apply FS 386L with sanitizer sprayer and flush FS 386L through machine piping and pump (Only needed when done being used for the day).	
10.	Cycle the film until cut hole has been removed.	
	<p>* When only a water rinse is required:</p> <ol style="list-style-type: none"> 1. Rinse conveyor, interior and exterior of hopper, hopper lid, and flush rinse water through machine piping and pump to clear any debris. Continue flushing until water is clean and clear. 2. Remove cover plate from pump, rinse with warm water, and reapply. 3. Cut hole into film and rinse exterior of fill tube. 	